

011775



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D3151-041
Job Sheet 199560



① 9K

Part No: D3151-041

Job Qty: 3 pcs

Part Name: Doubler Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/28/19

Job Tracking No:

Due Date: 9/27/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 13294

Note: DWG REV C IPP A 04.12.01 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	9/27/19		0.00	0.00	Small Fab - 1		SEP 05 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	3 pcs	9/27/19		0.00	0.00	QC 5 - 10		SEP 05 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		

DAS
40
8-09

Plex 8/28/19 10:05 AM Dart.Renwick.Jennifer

120 Packaging 3-1 - Stock - B4B 3 pcs

9/27/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B MK22?

DAS

74

SEP 06 2019

Packaging 3 - 5 - B4B

9-89

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

130 QC 21 - SA

3 pcs

9/27/19

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS

21

SEP 09 2019

9-89

Part Op 100 - (Small Fab)

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC 21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3151-1	Bracket Flat Pattern	3 pcs (1 ea)	100-Small Fab - 1	f50389
D3151-3	Bracket	3 pcs (1 ea)	100-Small Fab - 1	F52283
MS20426AD3-3	Rivet	18 Ea (6 ea)	100-Small Fab - 1	9174201
MS20426AD3-4	Rivet	12 Ea (4 ea)	100-Small Fab - 1	F5136444-2
MS21059L08	Nut	6 Ea (2 ea)	100-Small Fab - 1	S140391

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3151-1	3	1	0
	D3151-3	3	10	0
	MS20426AD3-3	18	5,993	0
	MS20426AD3-4	12	2,121	0
	MS21059L08	6	152	0

Part Specifications

Specifications could not be found.